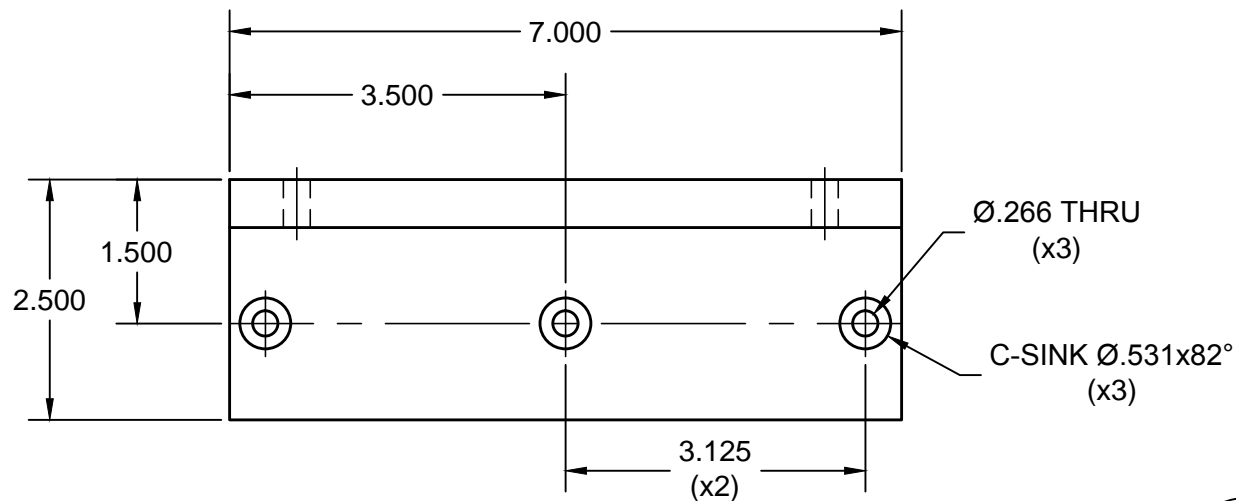


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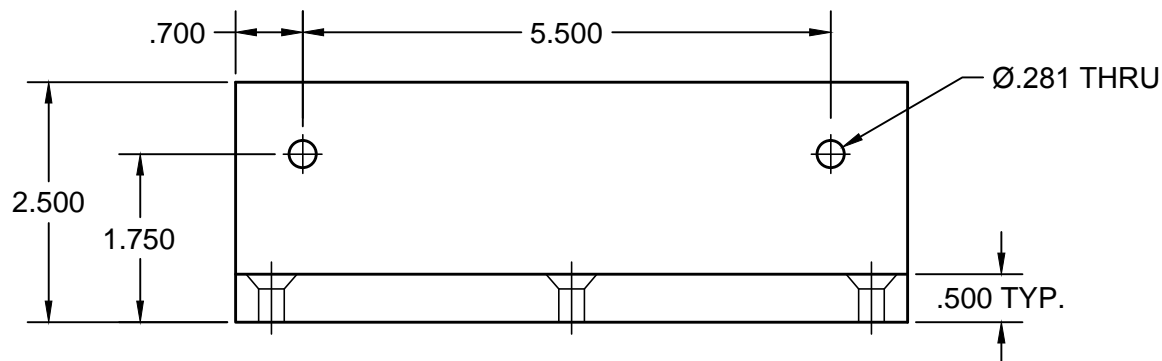
USED ON MODEL
414-100
CH-47D

 RED BARN MACHINE			
TITLE ASSEM. - CUP			
DWG NO. 145G0045-4			REV
SCALE NTS	DATE 4-3-06	SHEET 2 of 2	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



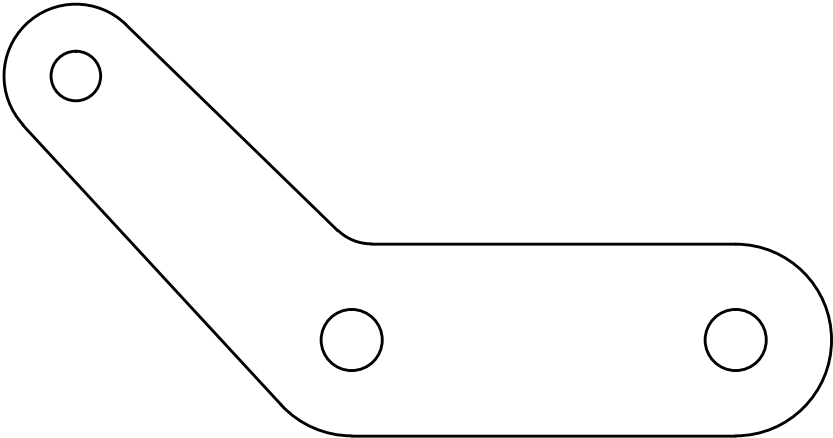
-62



			DRAWN BY: PERRITT		<div><div>RB</div>RED BARN MACHINE</div>		
			APPROVED				
			HEAT TREAT				
			FINISH SPEC				
			--				
			USED ON MODEL		TITLE <div>ASSEM. CLAMP RETAINER</div>		
			414-100				
			CH-47D				
PART #	QTY	DESCRIPTION			DWG NO. 145G0045-4		
-62	4	6061 ANGLE 2.2x2.5x.5x7 LONG					
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1		REV		
			UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
			SCALE NTS		DATE 4-3-06	SHEET 1 of 2	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

-56



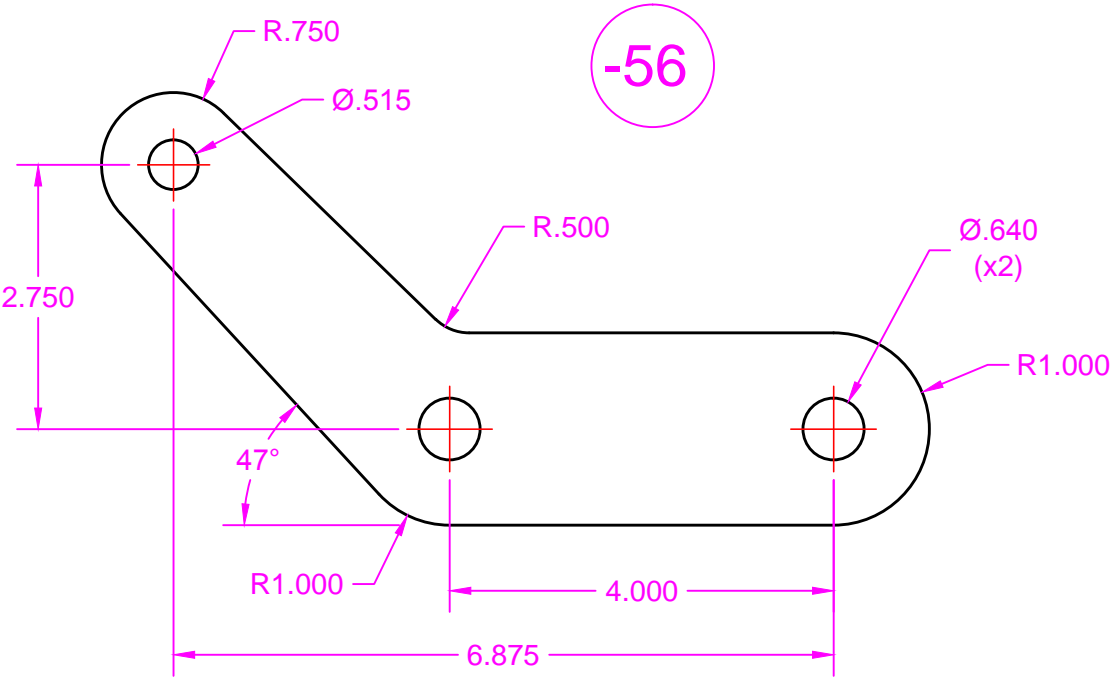
DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>			
TITLE			
ASSEM. CLAMP RETAINER			
DWG NO.			REV
145G0045-5			
SCALE	NTS	DATE	3-2-06
SHEET		1 of 2	

PART #	QTY	DESCRIPTION
-56	4	6061 3/16 x 5 x 7 PLATE

USED ON MODEL
414-100
CH-47D

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	--
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

<div> <div>RB</div> <div>RED BARN MACHINE</div> </div>			
TITLE ASSEM. CLAMP RETAINER			
DWG NO. 145G0045-5			REV
SCALE NTS	DATE 3-2-06	SHEET 1 of 2	

PART #	QTY	DESCRIPTION	USED ON MODEL
-56	4	6061 3/16 x 5 x 7 PLATE	414-100
			CH-47D

NOT APPROVED FOR PRODUCTION

-56

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
CHECKED
HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

<div>RB</div> RED BARN MACHINE		
TITLE		
TITLE		
DWG NO.	PART #	REV.
SCALE NTS	DATE 2-23-06	SHEET 1 of 1